# Electrode holders, accessories and protection glasses for welding



Optimize your welding power











#### Know-how:

French manufacturer of welding accessories and protection glasses since 60 years, Soudo-Metal is the privileged partner of welding specialists and companies of industrial supplies. Each day hundreds customers trust us in France and abroad.

#### Quality:

Our range of electrode holders "STUBBY", "MASTER", "VESTALE", COBRA", "TONG GRIP", "ARC 500", will provide you with a product that combines reliability, robustness and ergonomy.

When choosing our protection glasses "PROTANE", you select an optimal protection against UV and infrared rays as well as a permanent and clear identification provided by laser marking.

#### Service:

With the aim of flows and process optimization, we give you the reactivity and the availability that you search.

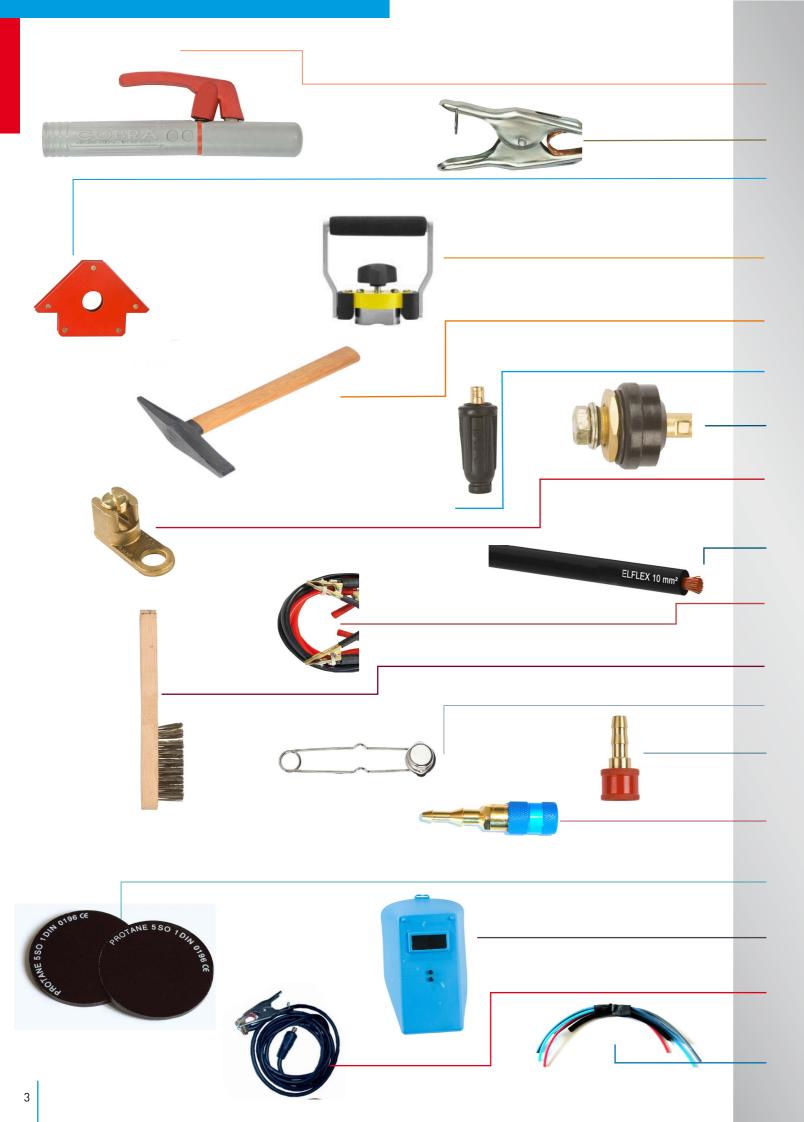
Thanks to Soudo-Métal, you have the guarantee of a manufacturer mastering its activity, from design to manufacture.

The skill and the versatility of our collaborators allow us to answer you specific needs as soon as possible. Settled in Champagnole (Jura) since 2007, Soudo-Metal is the privileged partner to supply your welding accessories and welder's protections.









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# **ELECTRODE HOLDERS**

## **STUBBY** ®

REF. 1013

A 35%	A 60%	Ø mm	<b>⋙ mm²</b>	<b>gms</b>
400	300	6,3	50	450



#### **Related spare parts:**

- Ref. 1023: Complete cap for Stubby
- Ref. 1101: Handle for Stubby
- Ref. 1102: Collar for Stubby
- Ref. 1124: Trunnion 88A for Stubby
- Ref. 1122: Vice body 81 H6 for Stubby
- Ref. 1128: Screw fitting for Stubby and Master

In compliance with EN-60-974-11. Electrode blocking by screwing, right-hand pitch.

#### **MASTER** ®

**REF. 1018** 





In compliance with standard EN-60-974-11.

Electrode blocking by screwing, right-hand pitch.

#### **Related spare parts:**

- Ref. 1104: Complete cap for Master
- Ref. 1101: Handle for Master
- Ref. 1125: Trunnion 78A for Master
- Ref. 1123: Vice body 71H6 for Master
- Ref. 1128: Screw fitting for Stubby and Master

# **ELECTRODE HOLDERS**

**TONG GRIP** 

REF. 1002





#### **Related spare parts:**

- Ref. 1101: Handle for Tong Grip
- Ref. 1107: Insulator for Tong Grip
- Ref. 1108: Cup for Tong Grip
- Ref. 1109: Upper jaw for Tong Grip
- Ref. 1137: Lower jaw for Tong Grip

In compliance with standard EN-60-974-11. Electrode blocking by brass jaws.

**FUSION** 

REF. 120.00

A 35%	A 60%	Ø mm	🎉 mm²	<b>gms</b>
500	400	6,3	70	350



In compliance with standard EN-60-974-11. Electrode blocking by screwing, left-hand pitch. Electrode position at 110°.

#### **Related spare parts:**

- Ref. 120.01: Fiberglass-filled polyester resin head
- Ref. 120.02: Fiberglass-filled polyester resin handle
- Ref. 120.03: Brass weight, cable fastening by hexagon socket bolts

# **ELECTRODE HOLDERS**

**VESTALE** 

REF. 100.00





#### Related spare parts:

- Ref. 100.01: fiberglass-filled polyester resin head
- Ref. 100.02: fiberglass-filled polyester resin handle
- Ref. 100.03: brass weight, cable fastening by hexagon socket bolts

**VESTALETTE** 

REF. 110.00





In compliance with standard EN-60-974-11.
Electrode blocking by screwing, left-hand pitch.
Total insulation.

In compliance with standard EN-60-974-11.

Electrode blocking by screwing, left-hand pitch.

Total insulation.

#### **Related spare parts:**

- Ref. 110.01: fiberglass-filled polyester resin head
- Ref. 110.02: fiberglass-filled polyester resin handle
- Ref. 110.03: brass weight, cable fastening by hexagon socket bolts

# **ELECTRODE HOLDERS**

COBRA

REF. 130.00





In compliance with standard EN-60-974-11. Electrode blocking by brass jaws.

#### **Related spare parts:**

- Ref. 130.01: fiberglass-filled polyester resin head
- Ref. 130.02: fiberglass-filled polyester resin handle
- Ref. 130.04: brass body, 4 positions for the electrode, cable fastening by hexagon socket bolts

**ARC 500** 

REF. 601.00





#### **Related spare parts:**

- Ref. 600.01: brass body, cable fastening by hexagon socket bolts
- Ref. 600.02: brass lever
- Ref. 600.04: fiberglass-filled polyester resin head. Drilling at 6 or 8 mm.
- Ref. 600.06: rubber sheath which resists to greasy substance, ozone and incandescent splatters

In compliance with standard EN-60-974-11.
Electrode blocking by brass jaws.
Total insulation.
Ergonomic shape.
3 positions for the electrode 90°, 135°, 180°.

# **ELECTRODE HOLDERS**

# Screw 400A

Lever 200A

REF. 180.00





In compliance with standard EN-60-974-11.
Electrode blocking by screwing, right-hand pitch.
Total insulation.



REF. 160.00



# **ELECTRODE HOLDERS**

Screw 200A

REF. 170.00

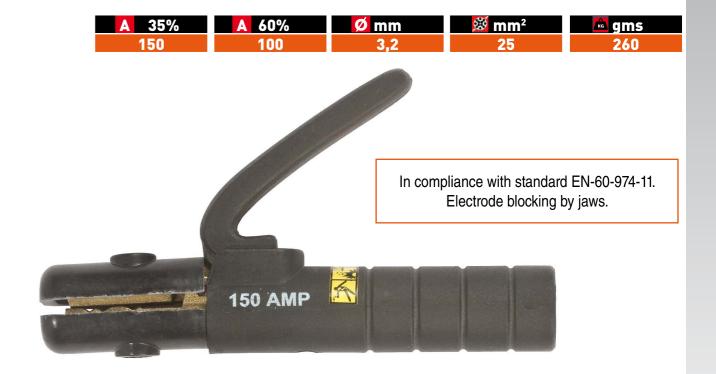


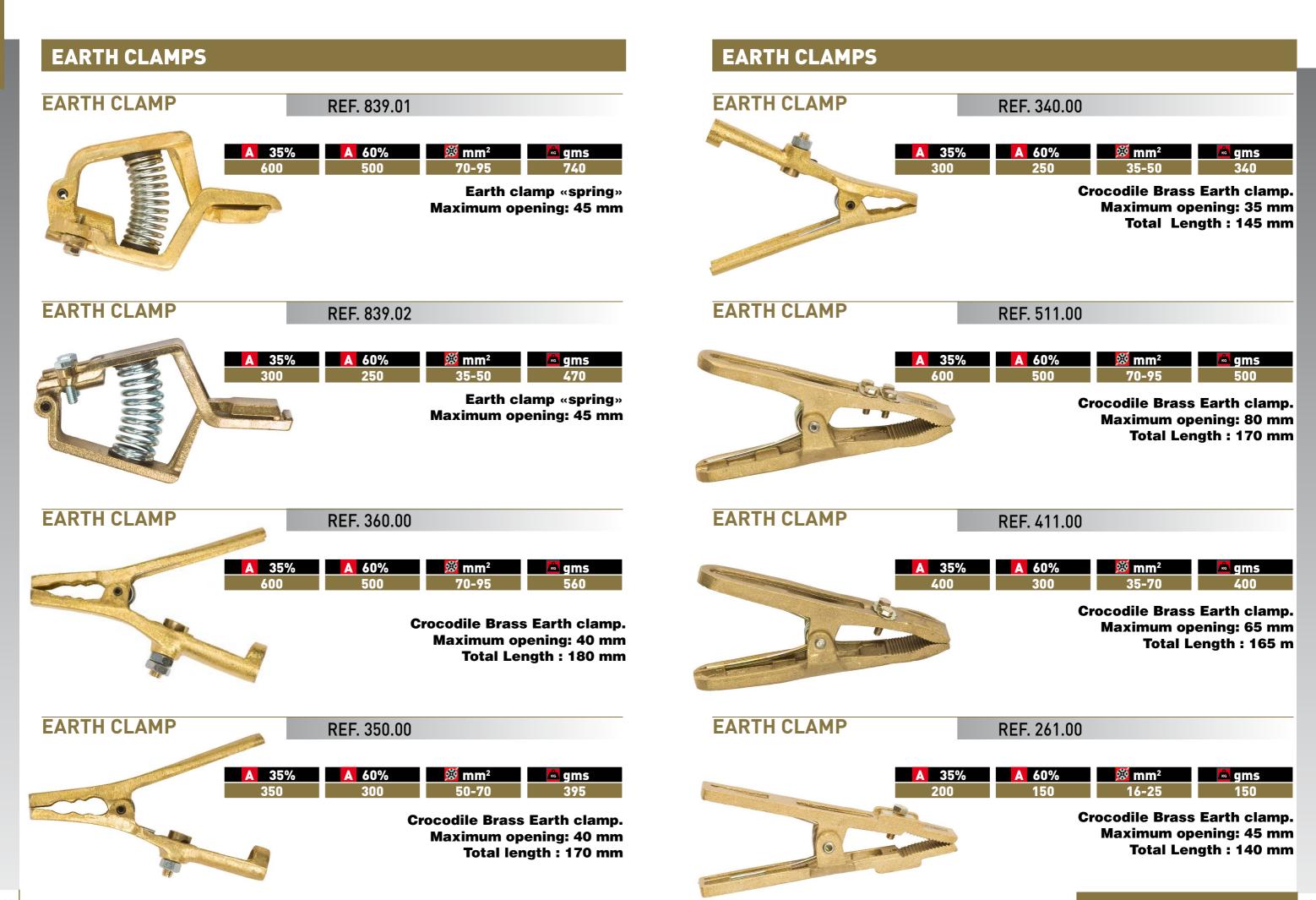


In compliance with standard EN-60-974-11.
Electrode blocking by screwing, right-hand pitch.
Total insulation.

# Lever 150A

REF. 150.00



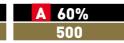


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# **EARTH CLAMPS**

#### **EARTH CLAMP**

#### REF. 305.00







Galvanized steel shells, brass contacts bridged by a copper braid. Weak flow of electric current in the shells and springs. Cable fastening by brass lug. Maximum opening: 70 mm - Total length: 175 mm

#### **EARTH CLAMP**

#### RÉF. 310.00



A 60% Ø mm² dms ams

Galvanized steel shells. brass contacts bridged by a copper braid. Weak flow of electric current in the shells and springs. Cable fastening by brass lug. Maximum opening: 70 mm - Total length: 175 mm

#### **PRISE DE MASSE**

#### REF. 315.00



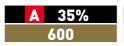
Galvanized steel shells. brass contacts bridged by a copper braid. Weak flow of electric current in the shells and springs. Cable fastening by brass lug.

🟁 mm²

Maximum opening: 70 mm - Total length: 175 mm

#### **EARTH CLAMP**

#### REF. 316.00









Galvanized steel shells, brass contacts bridged by a copper braid. Weak flow of electric current in the shells and springs. Cable fastening by lug. Maximum opening: 85 mm - Total length: 205 mm

# **EARTH CLAMPS**

#### **EARTH CLAMP**

#### REF. 317.00









Galvanized steel shells

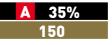


brass contacts bridged by a copper braid. Weak flow of electric current in the shells and springs. Cable fastening by lug.

Maximum opening: 95 mm - Total length: 210 mm

#### **EARTH CLAMP**

#### REF. 320.00











Galvanized steel shells brass contacts bridged by a copper braid. Weak flow of electric current in the shells and springs. Cable fastening by lug.

Maximum opening: 75 mm - Total length: 170 mm

#### **EARTH CLAMP**

#### REF. 322.00











Galvanized steel shells. brass contacts bridged by a copper braid. Weak flow of electric current in the shells and springs. Cable fastening by lug.

Maximum opening: 75 mm - Total length: 170 mm

# **EARTH CLAMP**

#### REF. 323.00









Steel contacts

Galvanized steel shells



Cable fastening by lug. Maximum opening: 50 mm - Total length: 205 mm



**EARTH CLAMP** 

REF. 301.00



Earth clamp:

Brass vice

Protection of the cable by rubber sheath.

# EARTH CLAMP A 35% 600

REF. 303.00

A 60%

Earth clamp:

Brass vice

Protection of the cable by rubber sheath.

# **EARTH CLAMPS**

**EARTH CLAMP** 

REF. 300.00

1000

A 60%



Stirrup earth Clamp:

95-120

🟁 mm²

Treated forged steel stirrup.
Brass interlayer with 3 positions.
Maximal distance: 85 mm
Connection with 2 screws

**EARTH CLAMP** 

REF. 302.00



A 35% A 60% 800

gms 1200

👛 gms

1390

Stirrup earth Clamp:

Treated forged steel stirrup.

Maximal distance: 85 mm

Connection with 2 screws

**EARTH CLAMP** 

REF. 306.00



A 35%

A 60%

 gms 860

**Stirrup earth Clamp:** 

Brass stirrup.

Connection with screw
Maximal distance: 60 mm

**EARTH CLAMP** 

REF. 308.00



A 35% 700

A 60%

<mark>∰ mm²</mark> 95-120 gms 1800

**Stirrup earth Clamp:** 

Brass stirrup.

Connection with screw Maximal distance: 82 mm

# **MAGNETIC EARTH CLAMPS**

# **EARTH CLAMPS**

REF. 304.00



#### Brass rotating earth clamp.

T = 19 mm L = 25 mm

T = 19 mm

L = 35 mm

Jaw swivel can be set in 3 positions: 90° - 135° - 180°



# **EARTH CLAMPS**

REF. 309.00



#### Brass rotating earth clamp.

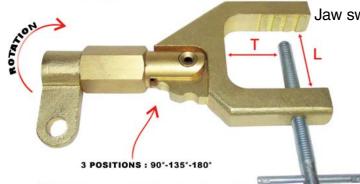
Jaw swivel can be set in 3 positions : 90° - 135° - 180°

3 POSITIONS: 90'-135'-180'

#### **EARTH CLAMPS**

REF. 311.00





T = 39 mm L = 61 mm

# **MAGNETIC EARTH CLAMPS**

**MAGNETIC EARTH CLAMPS** 

REF. 380.00



**MAGNETIC EARTH CLAMPS** 

REF. 390.00



**MAGNETIC EARTH CLAMPS** 

REF. 385.00

A 35%	A 60%	🏁 mm²	<b>gms</b>
500	400	50-70	867



Double rotation way.
Rotation prevents the cable from twisting.

# **MAGNETIC EARTH CLAMPS**

#### **MAGNETIC EARTH CLAMPS**

REF. 387.00



A 35%	A 60%	🗭 mm²	gms
300	250	35	300

Adhesion force: 40 kg.

REF. 388.00

A 35%	A 60%	<b>∞</b> mm²	<b>gms</b>
600	500	95	800

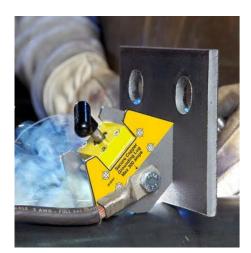
Adhesion force: 89 kg.

- No more searching for or creating a ground location
- Grounds instantly
- Turn on Magswitch and start welding
- Stays clean
- Turn off Magswitch and wipe away debris
- Reusable saves welders time and money
- Quick and easy connect and disconnect
- Easily attaches to flat or round surfaces
- No more tacking on tabs in large sheet-weld or pipe jobs

## **MULTI-ANGLES MAGNET** WITH EARTH CLAMP

REF. 394.00

High	Width	Depth	📠 gms
87 mm	90,5 mm	42 mm	500



Adhesion force: 67 kg.

- Amperage: 300 A at 60%

- Width: 42 mm

- Angles: 45°, 60°, 90°, 120°

- Quick configuration

- Time saving

- On/Off Magswitch Magnet that truly stays clean

# **WELDING MAGNETS**

#### **MULTI ANGLES MAGNET**

REF. 398.00



High	Width	Depth	<b>@</b> gms
95,5mm	129 mm	65 mm	1200

Adhesion force: 181kg

On/Off Magswitch Magnet that truly stays clean

Strong hold

Pipe notch for attaching to Pipe

Holds common angles (45/135°- 60/120° - 75/105° -90°) with superb strength

Gets into the smallest places

On/Off allows precise placement

# **MINI ANGLE MAGNET**

REF. 399.00



High	Width	Depth	(ams
53,6 mm	59 mm	32 mm	200

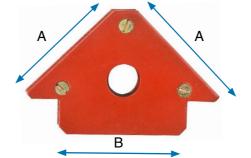
Adhesion force: 36 kg

On/Off Magswitch Magnet that truly stays clean Offers 4 common angles: 45, 60, 90 and 120 degree angles Accommodates flat and pipe Super strong hold Gets into the smallest places On/Off allows precise placement

# **WELDING MAGNETS**

#### **SMALL WELDING MAGNET**

REF. 395.00



👛 gms 190

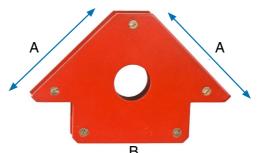
#### **Dimensions**

A: 57 mm B: 62 mm

Capacity: 2kg

## **BIG WELDING MAGNET**

REF. 396.00





#### **Dimensions**

A:57 mm B:62 mm Capacity: 9,2

# **WELDING MAGNETS**

#### **MAGSQUARES 165/400/600** REF. 391.00



High	Width	Depth	<b>gms</b>
83.3 mm	48 mm	30.8 mm	300

Adhesion force: 68kg

#### REF. 392.00

High	Width	Depth	gms
90.7 mm	84 mm	41.3 mm	900
Adhesion force : 181 kg			

#### RÉF. 393.00

High	Width	Depth	🥫 gms
104 mm	75 mm	51,5 mm	1400

#### Adhesion force: 272 kg

On/off Magswitch magnet control—precise placement M5 \* 8 threaded holes on all sides.

Machined at 90°.

Magnetic grip on 5 sides—strong on 3 sides. Pipe notch.

Super fast setups, instant work-holding.

Stays clean—when turned off, debris falls off Instant work-holding anywhere on a steel surface. Create your own fabrication jigs by mounting in M5 holes.

#### **MAGNETIC VICE MULTI-ANGLES**



ligh	W
3 mm	149,

110 mm

🚾 gms

Adhesion force: 454 kg

Offers 45/135° + 60/120° + 75/105° + 90° angles Dual use magswitch workholding tool. Doubles as a multi angle workholding tool with all the fixed common angles you need.

Magnetic on off Vise is perfect for holding small to medium size steel pieces while drilling, cutting, grinding and beveling etc.

A portable instant on off vise that you don't have to bolt in place. Holds flat, round, or odd shaped pieces. Incredibly strong, stays clean.

#### **MAGNETIC PIVOT ANGLE**

REF. 381.00



High	Width	Depth	🚨 gms
240 mm	240 mm	97,9 mm	1600

Adhesion force on each side: 90 kg

Pivot Range from inside 22 to 270 degree angles Accommodates flat and pipe. Single lock on elbow for fast securing of your angle. Each side turns ON/Off separately

On/Off Magswitch Magnet that truly stays clean. Detents at every 45 deg. For rapid adjustment every odd angle you run into can be set up quickly.

# **MAGNETIC PICK UP TOOLS**

#### **MAGNET HAND LIFTER**

REF. 382.00



👛 gms Depth **65 mm 72 mm** 32 mm

Adhesion force: 27kg





On/Off Magswitch Magnet control -Stays clean

Simple 180 degree turn of a knob to turn the magnet on or off.

Pipe groove for transporting various size pipe.

Pivot handle with multi settings (for sheet dragging) or locking handle vertical for use as a (hand Lifter)

Safely pick up hot, sharp or dirty steel without touching it.

Easy On/Off magnet for fast efficient steel transport

Strong magnet allows transport of heavier material.

Fast pick up and transport of small steel loads.

No need to manhandle steel or fight magnets in moving steel.

# **ELECTRIC MAGNET HAND LIFTER**



Width 59 mm

REF. 383.00

Depth 32 mm

gms

22

Adhesion force: 27 kg



Push button On/Off Control

100% duty cycle-Magnet can stay ON forever

Magswitch magnet stays clean when off Indicators: "On" indicator light; Battery strength indicator

Cordless Electric rechargeable 4 volt battery with Charger (includes 2 batteries)

Recharges in just 20 minutes.

Pipe groove for transporting pipe.

# **HAMMERS**

# **HAMMER**

# REF. 437.00



#### **Chipping Hammer:**

- steel peen
- wood handle length 285 mm.

# **HAMMER**

#### REF. 438.00





#### **Chipping Hammer:**

- steel peen
- metal handle length 265 mm.

#### **HAMMER**

# REF. 440.00



#### **Chipping Hammer:**

- steel peen
- wood handle length 260 mm.

# **CABLE CONNECTORS**

# Male cable connector

#### REF. KC25M



#### REF. KC50M

A 35%	A 60%	<b></b> mm²	<mark>r≟</mark> gms
400	300	35-50	150

#### REF. KC70M

A 35%	A 60%	<b></b> mm²	<u></u> gms
500	400	50-70	195

#### Male universal cable connector with brass body

#### REF. KC95M

A 35%	A 60%	₩ mm²	rams ams
A 0070	- CO / C		<u> </u>
600	500	70-95	215

# Female cable connector

#### REF. KC25F

A 35%	A 60%	<b>⋙ mm²</b>	<b>@</b> gms
250	200	16-25	50

#### REF. KC50F

A 35%	A 60%	<b></b> mm²	<u></u> gms
400	300	35-50	150

#### REF. KC70F

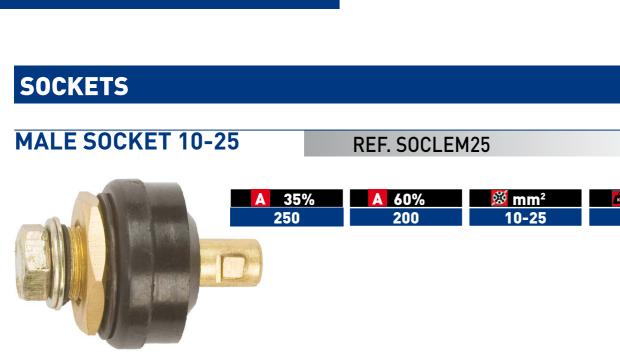
A 35%	A 60%	<b>⋘ mm²</b>	<u></u> gms
500	400	50-70	195

#### Female universal cable connector with brass body

10-25 CE (E EN 60974-12

#### REF. KC95F

<b>A</b> 3	5% A	60%	<b>⋘ mm²</b>	<u></u> gms
60	0	500	70-95	215

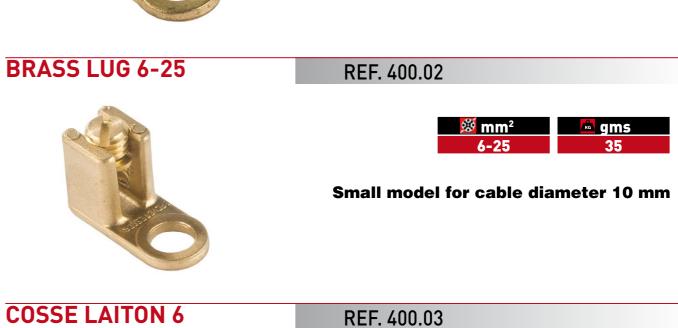














# **WELDING CABLE**

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# **WELDING CABLE PVC COATING**

Ref.	<b>⋙ mm²</b>	No. of strands	strand diameter	outer diameter	A 60%
CS16	16	513	0,20	10 mm	160
CS25	25	796	0,20	12 mm	210
CS35	35	1115	0,20	13 mm	260
CS50	50	1427	0,20	15 mm	345
CS70	70	1592	0,25	17 mm	425
CS95	95	1936	0,205	19 mm	530



# WELDING CABLE NEOPRENE (RUBBER) COATING

Ref.	<b>ॐ mm²</b>	No. of strands	strand diameter	outer diameter	A 60%
CS16H01N2D	16	513	0.21	10 mm	160
CS25H01N2D	25	796	0.21	11 mm	210
CS35H01N2D	35	1115	0.21	12 mm	260
CS50H01N2D	50	1427	0.21	14 mm	345
CS70H01N2D	70	1592	0.21	17 mm	425
CS95H01N2D	95	1936	0.21	19 mm	530



**Standard CEI EN 50525-2-81** 

# JUMPER CABLES

# KIT-320A



# KIT-500A



#### **KIT-700A**



#### KIT-1000A





# **GAS-LIGHTER AND MAGNETIC MIRROR**

**GAS-LIGHTER** 

**REF. ALLUMEGAZ** 

Security gas-lighter by friction for gas torches and autogenous.



# **FLINT STONE FOR GAS LIGHTER**

**REF. PIERREALLUMEGAZ** 



5 replacement stones for gas-lighter.

#### **MAGNETIC MIRROR**

REF. MIROIRMAGNETIQUE



Articulated mirror with magnetic hanging allowing to see the most inaccessible areas.

# REPLACEMENT GLASS FOR MIRROR

REF. GLACEMIROIR



Replacement glass for magnetic mirror.

# LOR CONNECTORS

#### FEMALE LOR CONNECTOR OXYGEN

REF. 1297211



Delivery in individual box with 15-18 mm clamp.

REF. 1299224



Delivery in individual box with 13-15 mm clamp.

# **FEMALE LOR CONNECTOR ACETYLENE**

REF. 1298047



Ø mm 10-17

Delivery in individual box with 15-18 mm clamp.

REF. 1300051



Delivery in individual box with 13-15 mm clamp.

#### MALE LOR CONNECTOR OXYGEN

REF. 1301210



Delivery in individual box with 15-18 mm clamp.

REF. 1303223



Delivery in individual box with 13-15 mm clamp.

# MALE LOR CONNECTOR ACETYLENE

REF. 1302046





Delivery in individual box with 15-18 mm clamp.



Delivery in individual box with 13-15 mm clamp.

# **GAS RAPID COUPLINGS**

#### **OXYGEN FEMALE COUPLING**

#### REF. 1306053



Standard ISO 7289

Delivered with clamps for hose Ø

6-9mm and 10-17mm

#### **ACETYLENE FEMALE COUPLING**

#### REF. 1305052



Standard ISO 7289

Delivered with clamps for hose Ø

6-9mm and 10-17mm

#### **OXYGEN MALE COUPLING**

#### REF. 1308055



Standard ISO 7289

Delivered with clamps for hose Ø

6-9mm and 10-17mm

#### **ACETYLENE MALE COUPLING**

#### REF. 1307054



Standard ISO 7289

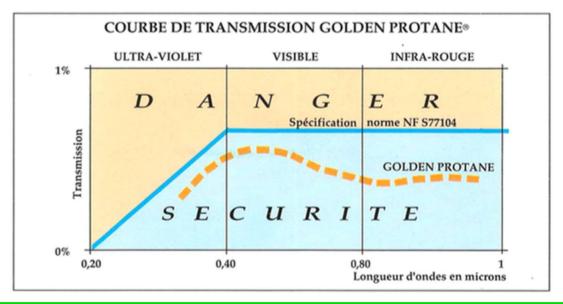
Delivered with clamps for hose Ø

6-9mm and 10-17mm

# **VERRES DE PROTECTION**

# PROTANE et GOLDEN PROTANE The efficacity of a welding glasses highly secure

- UNIQUE and proprietary brand
- Welding glasses are cut, laser engraved and packed up in France.
- Cutting unit for special dimension with a high precision.
- Laser engraved ensure genuine and permanent identification of glass.
- 13 Shades for each type of welding.
- Permanent control of optical and transmission quality
- Much more Golden PROTANE is below the French standard not to be exceeded for the welding filters



SOUDO METAL - Contact : 03 84 66 39 10

# GOLDEN PROTANE, More Comfort

# Absorbed Energy 96% Reflection 4% Absorbed Energy 30% Transmission 100% Reflection 70% Transmission 100%

#### Golden Protane also is

- Reduction of the temperature of the glass
- Better protection to the eye against prolonged heat
- An anti-heat filter

# Working conditions even better

- A better working quality
- Less fatigue
- No eye irritation
- More precision

OUDO METAL - Contact : 03 84 66 39 10

# **WELDING GLASSES**

#### **PROTANE GLASS**



#### **REF. PROTANE**

Shade from 2 to 14

Dimension:

105 x 50 - 110 x 90 - 98 x 75 -133 x 114 -108 x 51 Protection against dangerous rays (UV & IR) Possibility of Skin-Pack by 5 glasses

Laser engraved
Others dimensions upon request
Standard EN 166 & EN 169

#### **GOLDEN PROTANE GLASS**

#### **REF. PROTANE GOLDEN**



Shade from 9 to 15 **Dimension**: 105 x 50 - 110 x 90 - 98 x 75 - 133 x 114 -108 x 51

Reflection of more than 70% of radiated energy with gold mirror coating

Protection against dangerous rays (UV & IR)

Possibility of Skin-Pack by 5 glasses

Laser engraved
Others dimensions upon request
Standard EN 166 & EN 169

#### **CLEAR GLASS**

# REF. PROCLEAR



Dimension:
98 x 75 - 105 x 32 - 105 x 50 - 108 x 51 - 110 x 60 - 110 x 90 - 133 x 114

Mineral cover plate
Protects filter from spatter
Optical Class 1

Possibility of Skin-Pack by 5 glasses Others dimensions by request Standard EN 166 & EN 169

# **CR39 ANTI-SPATTER COVER PLATE**

#### **REF. PROTEC**

## Dimension :



98 x 75 - 105 x 32 - 105 x 50 - 108 x 51 110 x 60 - 110 x 90 - 133 x114 Anti-spatter cover plate in CR39 Long lasting product Thickness 1,35 mm

Possibility of Skin-Pack by 5 glasses Standard EN 166 & EN 169

# **WELDING GLASSES**

# **POLYCARBONATE SCREEN**

## **REF. POLYTEC**



**Dimension**: 105 x 50 - 110 x 90 mm -133 x 114 -108 x 51 98x 75

Protects eyes against glass fragments

High impact resistance: need to be put behind the filter

Thickness 1 mm, Optical Class 1

Possibility of Skin-Pack by 5 glasses

Others dimensions upon request Standard EN 166 & EN 169

# **PROTANE CIRCLE GLASS**

# **REF. PROTANE ROND**



Shade from 4 to 13 Protane Circle Glasses from diameter 50 to 70 mm

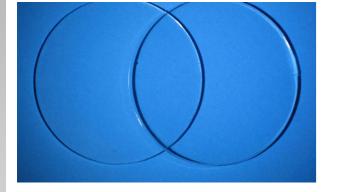
Protection against dangerous rays (UV & IR)

Possibility of Skin-Pack by 10 glasses

Standard EN 166 & EN 169

# **CLEAR CIRCLE GLASS**

# **REF. PROCLEAR ROND**



Clear Circle Glasses from diameter 50 to 70 mm

Possibility of Skin-Pack by 10 glasses

# **MAGNIFYING LENSES**

#### **REF. MAGNIFYING LENSES**



REFERENCE	MAGNIFYING
VD105050010	diopter 1
VD1050500125	diopter 1,25
VD105050015	diopter 1,5
VD1050500175	diopter 1,75
VD105050020	diopter 2
VD1050500225	diopter 2,25
VD105050025	diopter 2,5

Dimension 105 x 50

# CHOOSE THE RIGHT **PROTANE** GLASS FOR THE JOB YOU'RE ON

### ALLONS AND METALS ALLONS AND METALS MALONS A		ELECTRIC ARC WELDING AND GOUGING										
AMPS   CUTTING	CURRENT IN PLASM		WELDING PROCESS									
Protane 8			1	METALS	ALLOYS		M.A.G.		PLASMA JET WELDING			
1 - 2,5 -				The state of the s	The state of the s		The state of the s	S. C.				
2.5 - 5 - 10 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 15 - 10 - 10	0,5 -								Protane 2,5			
2.5 - 5 - 10 - 15 - Protane 8 Protane 8 Protane 8 Protane 8 Protane 9 Protane 9 Protane 9 Protane 9 Protane 9 Protane 10 Protane 10 Protane 10 Protane 11 Protane 11 Protane 11 Protane 12 Protane 12 Protane 12 Protane 11 Protane 11 Protane 11 Protane 12 Protane 12 Protane 12 Protane 12 Protane 12 Protane 13 Protane 13 Protane 13 Protane 13 Protane 14 Protane 15 Protane 15 Protane 16 Protane 17 Protane 17 Protane 18 Protane 19	1 -								Protane 3			
Protane   Prot	2.5 -					Drotono 9			Protane 4			
Protane 9	2,3		Protane 8	Protaile 6			Protane 5 Protane 6					
Protane 9	5 -								Protane 7			
Protane 8  Protane 9  Protane 9  Protane 9  Protane 9  Protane 10  Protane 10  Protane 11  Protane 11  Protane 11  Protane 12  Protane 11  Protane 11  Protane 11  Protane 12  Protane 12  Protane 12  Protane 12  Protane 13  Protane 13  Protane 13  Protane 14	10 -								Protane 8			
Protane 9  Protane 10  Protane 11  Protane 12  Protane 12  Protane 12  Protane 13  Protane 13  Protane 13  Protane 13  Protane 14	15 -		Protane 8			Protane 9			Protane 9			
Protane 10   Protane 10   Protane 10   Protane 10   Protane 11   Protane 11   Protane 11   Protane 12   Protane 11   Protane 11   Protane 11   Protane 11   Protane 11   Protane 11   Protane 12   Protane 12   Protane 12   Protane 12   Protane 12   Protane 13   Protane 13   Protane 13   Protane 13   Protane 14   Protane 15   Protane 16   Protane 17   Protane 18   Protane 19   Pro	20 -		1 Totalic 5			11otalic 3			Protane 10			
Protane 10   Protane 11   Protane 9   Protane 10   Protane 11   Protane 10   Protane 11   Protane 12   Protane 10   Protane 11   Protane 11   Protane 12   Protane 11   Protane 11   Protane 12   Protane 12   Protane 12   Protane 12   Protane 12   Protane 13   Protane 13   Protane 13   Protane 13   Protane 13   Protane 14   Protane 15   Protane 15   Protane 16   Protane 17   Protane 18   Protane 19   Prot	30 -		Protane 9			Protane 10						
Protane 10	40 -								Protane 11			
Protane 11	60 -		Protane 10			Protane 11	Protane 9					
Protane 12	80 -											
150- 175- 200- Protane 12  Protane 13  Protane 13  Protane 13  Protane 14  Protane 11  Protane 12  Protane 12  Protane 13  Protane 14  Protane 14  Protane 14  Protane 14	100 -	Protane 11	Protane 12			Protane 12	Protane 10		Protane 12			
Protane 12 Protane 13 Protane 13 Protane 13 Protane 14 Protane 14 Protane 11 Protane 11 Protane 10 Protane 12 Protane 13 Protane 12 Protane 13 Protane 14 Protane 14 Protane 14 Protane 14	125 -											
200 - Protane 12  225 - Protane 12  Protane 12  Protane 12  Protane 12  Protane 12  Protane 13  Protane 13  Protane 13  Protane 14  Protane 14  Protane 14  Protane 14  Protane 14	150 -				Protane 11	- Protane 13	Protane 11	Protane 10				
225 - 250 - 275 - 300 - Protane 12  Protane 12  Protane 12  Protane 12  Protane 12  Protane 13  Protane 13  Protane 14  Protane 14  Protane 14  Protane 14  Protane 14  Protane 14	175 -								Protane 13			
250 - 275 -	200 -	Protane 12		Protane 12	Protane 12		Protane 12	Protane 11				
250 - 275 -	225 -						Protane 13					
275 -	250 -				Protane 13	Protane 14		Protane 12				
350 - 400 - Protane 13 Protane 13 Protane 14 Protane 14 Protane 14 Protane 14	275 -											
400 - Protane 13 Protane 14 Protane 14 Protane 14 Protane 14 Protane 14	300 -	Protane 13						Protane 13	Protane 14			
400 - Protane 13 Protane 13 Protane 14 Protane 14	350 -			Protane 13	Protane 14		Protane 14					
450 -	400 -							Protane 14				
	450 -											
Protane 15 Protane 15 Protane	500 -	Protane 14	Protane 14	Protane 15		Protane 15	Protane 15	Protane 15				

GAS WELDING :	Output of acetylene in litres / hour	Shade Number	охү -	Diameter of cutting jet aperture in mm	Shade Number
WELDING AND	Less than 40	Protane 4	ACETYLENE		
BRONZE WELDS OF HEAVY METALS	Less than 40 40 to 70	Protane 5 Protane 6	CUTTING FLAMME	10/10	Protane 6
	70 to 200	Protane 7		15/10 and 20/10	Protane 7
	200 to 800	Protane 8			
	Greater than 800	Protane 9			

# SPECIAL PROTECTION SCREEN IN POLYCARBONATE OR CR39

We are able to made all possibles Shapes for your protection screen. You can find below some examples of screens protection

















# WELDING HELMETS

#### **HANDSHIELD**



#### REF. 449.00



#### Handshield, CE Standard,

delivered with 1 Protane Glass Shade 11 and 1 Clear glass (105x50)





# REF. 451.00



#### Helmet, Standard CE,

delivered with a headgear, 1 Protane Glass Shade 11 and 1 Clear glass (105x50)

# **CUSTOM-MADE GLASS**



# **REF. VERRESURMESURE**

Protane Glass Shade from 2 to 14 Golden Protane Glass Shade from 9 to 15 Clear Glass 1 mm – 2mm – 3mm Anti-spatter Screen Cr39 Polycarbonate Blue Glass

Specials dimensions are possible

 $\sim$  39

# **KITS**

#### **KIT**



#### REF. KIT 000 001

#### Earth clamp kit includes by

- 1 Earth Clamp 315.00
- 1 Cable connector KC50M
  - 5 m of cable 35mm<sup>2</sup>

#### REF. KIT 000 002

#### Electrode holder kit includes by

- 1 Electrode Holder VESTALETTE
  - 1 Cable connector KC50M
    - 5 m of cable 35mm<sup>2</sup>

#### REF. KIT 000 003



#### Kit 150A includes by

- 1 Earth clamp 320.00 + 2 m of cable 16 mm<sup>2</sup>
   2 cable connectors KC25M
- electrode holder 150.00 + 3 m of cable 16 mm<sup>2</sup>
  - 1 Helmet 449.00
  - 1 Protane Glass Shade 11 105x50
    - 1 Clear Glass 105x50
      - -1 Brush-Hammer

#### REF. KIT 000 004

#### Kit 200A includes by

- 1 Earth clamp 320.00 + 2 m of cable 25 mm<sup>2</sup>
  - 2 cable connectors KC25M
- 1 electrode holder 160.00 + 3 m of cable 25 mm<sup>2</sup>
  - 1 Helmet 449.00
  - 1 Protane Glass Shade 11 105x50
    - 1 Clear Glass 105x50
      - -1 Brush-Hammer

Customized Kit
Can be made upon
customer specifications

# INTERCONNECTING CABLE

#### INTERCONNECTING CABLE

#### **REF. FAISCEAU**

- Possibility to order air or liquid cooled Interconnecting Cable
   Gaz hoses and cables protected by a cover hose
  - Interconnecting Cable according customer specifications



customized Interconnecting Cable
Can be made upon customer specifications



#### **SOUDO METAL**

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